



**T.D. Sawvel Co. Inc.**

Providing Automated Packaging Solutions Since 1976

Notes:

## MODEL #133DP-TT

Piston Depositor / Tabletop Filler / Semiautomatic Filler / Volumetric Filler

### Description:

Tabletop piston depositor for filling batch type products into a wide variety of containers.

### Products:

Batch produced ice cream, potato salad, cottage cheese, sour cream or similar product that can be pumped with a piston depositor.

### Key Features:

- Tabletop model
- Extremely accurate volumetric piston fill
- Easily disassembled for cleaning, no tools required
- Can be mounted to automatic filler at a later date
- Controls for foot pedal operation
- 5 gallon hopper
- 16 ounce piston set
- Speeds to 25 cpm (dependent on operator)
- 304 stainless steel & plastic construction

### Depositor Size Ranges:

- 1.5 through 8 ounce (133DP-08)
- 3 through 16 ounce (133DP-16)
- 6 through 32 ounce (133DP-32)
- 16 through 90 ounce (133DP-80)



Shown with Dual Actuation for Ice Based Products



### Options Available:

- One shot controls
- Multi-stroke controls
- Dual cylinder for rotary valve actuation
- Additional filling nozzles for a variety of patterns
- Hopper blanket
- 15 gallon hopper
- Hopper dividers for 2, 3, or 4 linear flavor separation
- Hopper mixer
- Automatic lidding assembly
- Stainless steel frame
- Stainless steel floor stand

[tdsawvel.com](http://tdsawvel.com)

For our article on pint size automation go to: <http://www.tdsawvel.com/articles>

Toll Free: 877.488.1816 • Phone 763.479.4322 • Fax 763.479.3517 • 5775 Highway 12 West • Maple Plain, MN 55359 U.S.A



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Features and Benefits

### **Easily Disassembled for Cleaning:**

- No tools needed
- Saves time on clean-up

### **304 Stainless Steel & Plastic Construction:**

- FDA approved plastic materials used on our pump body
- Insulates cold products for less heat soak during filling
- 100% stainless steel version available
- Can be mounted for a semiautomatic or fully automatic production



Optional Hopper Mixer

32 oz Depositor Shown with Optional Stainless Steel Floor Stand



Shown with Complete Lidding Section



Sawvel Model 133DP-TT with Optional Automatic Lidding and Hopper Blanket In Plant at Wright Dairy

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Specifications and Elevation Drawing

**Air Requirements:**

7 cfm @ 80 psi

**Width:**

1' 2 1/2" (36.9 cm)

**Shipping Weight:**

80 lbs.

**Length:**

2' 6" (76.8 cm)

